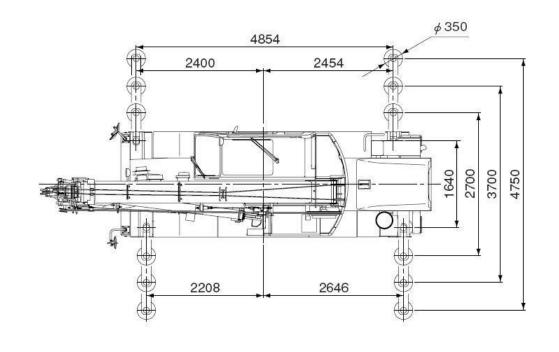
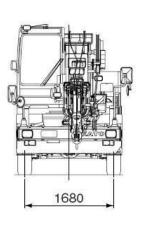
KATO KRM-13H

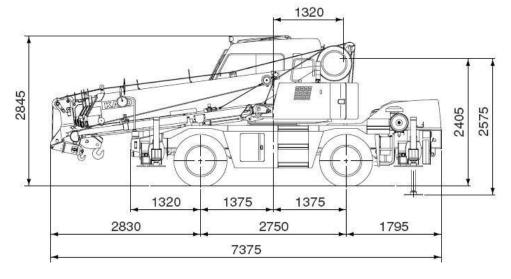
13 TONNE HYDRAULIC SLEW CRANE

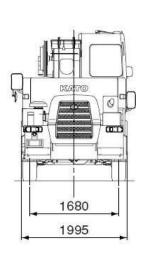
Specification

Height	2.845 m
Length	7.375 m
Width	1.995 m
Regd Weight TARE	13140 kgs













ROUGH TERRAIN CRANE



[SPECIFICATION]

■ CRANE									
Description Crane spec	ification	Rough terrain crar	ne with maximum lifting capacity 13 ton						
·		5.3 m Boom	13,000kg ×1.7 m (Parts of line : 8)						
		9.04 m Boom	6,000kg ×4.0 m (Parts of line : 4)						
		12.78 m Boom	6,000kg ×4.0 m (Parts of line : 4)						
Massinasson natad	lifei	16.52 m Boom	5,000kg ×4.5 m (Parts of line : 4)						
Maximum rated	illulig	20.26 m Boom	4,700kg ×4.0 m (Parts of line : 4)						
capacity		24.0 m Boom 3,200kg ×5.5 m (Parts of line : 4)							
		3.6 m Jib	1,600kg ×75° (Parts of line : 1)						
		5.5 m Jib	1,000kg × 70° (Parts of line : 1)						
		Rooster	1,800kg (Parts of line : 1)						
Boom length		5.3m – 24.0m	1,000kg (Faits of life : 1)						
Fly jib length		3.6m – 5.5m							
Maximum rated	lifting	24.8m (Boom)							
neight	illulig	30.3m (jib)							
Hoisting	Main winch		h laver)						
ine speed (winch up)			• ,						
	Auxiliary winch Main winch		14.75m / min. (at 5th layer)						
			, , ,						
winch up)	Auxiliary winch		103m / min. (at 3rd layer)						
5 1,	Main winch								
Rope speed	Auxiliary winch	,	layer)						
Boom derricking		-7.5°— 82°							
Boom derricking		30s / -7.5°— 82°							
Boom extending	speed	5.3 – 24.0m / 65s							
Slewing speed		2.4min ⁻¹							
raii siewing radi Equipment		1,600mm							
- Equipment	and Sur	ucture							
		Boy channed 6 co	ction hydraulically telescopic type						
Boom type			b sections at the same time, the 4th, 5th and 6th						
Soom type		iib sections at the							
Jib type		2 sections (2nd section of draw-out type) Hydraulic stepless tilting type (offset angles 5° — 60°)							
Boom extension	/	Two hydraulic cylinders and wire ropes used together							
etraction equipr	ment	Two hydraulic cyli	nders and wire ropes used together						
Boom derricking		One hydraulic cyli	nder of direct acting type with pressure-						
equipment		compensated flow							
Winch system			e winch, Differential gear reduction type (built-i						
Main & Auxiliary	winches	negative brake) w	ith Automatic brake, High/Low speedswitchin						
iviaii i a maxiilai y	WIIIOIIOO	system and Hydra	ulic compensated flow control valve.						
			draulic motor drive and a planetary gear spee						
Slewing equipme	ent	reducer (built-in n							
Slewing bearing		Ball bearing type							
	Type	Hydraulic H-beam type (with float and vertical cylinder in singleunit)							
	.,,,,,	4,750mm (Fully extended)							
		4,300mm (Intermediately extended)							
Outriggers	Extension	,	,						
ouggo.o	width	3,700mm (Intermediately extended)							
	w.cu.	2,700mm (Intermediately extended) 1,640mm (Fully retracted)							
A/ina nama fan	Main wineh		*						
Vire rope for	Main winch	Diameter: 11.2mn							
noisting	Auxiliary winch	Diameter: 11.2mm×Length: 65m							
 Hydraulic e 	equipmer								
Oil pump		Double variable pl	unger type, gear and plunger type						
le colone e di	Hoisting	Axial plunger type							
Hydraulic	motor	and planger type							
notor	Slewing motor	Axial plunger type							
			n integral check and relief valves						
			empensated flow control valve)						
Control valve		,	. ,						
		Pouble acting type							
Cylinder	acity	150L							
Cylinder	pacity	0 71							
Control valve Cylinder Oil reservoir cap	pacity	0 71	-						
Cylinder		150L							
Cylinder Oil reservoir cap		ACS (Automatic C	Frane System with voice alarm),						
Cylinder Oil reservoir cap		ACS (Automatic C	crane System with voice alarm), s stop system, Working area restriction unit,						
Cylinder Oil reservoir cap		ACS (Automatic C Slewing automatic Dutrigger status d	crane System with voice alarm), c stop system, Working area restriction unit, etector,						
Cylinder Oil reservoir cap		ACS (Automatic C Slewing automatic Outrigger status d Natural lowering p	Crane System with voice alarm), s stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering,						
Cylinder Oil reservoir cap		ACS (Automatic C Slewing automatic Outrigger status d Natural lowering p Natural lowering p	crane System with voice alarm), c stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for jib derricking/lowering,						
Cylinder Dil reservoir cap		ACS (Automatic C Slewing automatic Outrigger status d Natural lowering p Natural lowering p Overhoistprevention	crane System with voice alarm), stop system, Working area restriction unit, etector, prevention unit for boom derricking/lowering, prevention unit for boom extension/retraction, prevention unit for jib derricking/lowering, device,Drumlockdevice,Automaticwinchbrake,						
Cylinder Dil reservoir cap		ACS (Automatic C Slewing automatic Dutrigger status d Natural lowering p Natural lowering p Overhoistprevention Hydraulis safety v	Crane System with voice alarm), stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alves. Outrigger lock pins.						
Cylinder Oil reservoir cap		ACS (Automatic C Slewing automatic Outrigger status d Natural lowering p Natural lowering p Natural lowering p Overhoistprevention Hydraulic safety v Slewing warning l	crane System with voice alarm), catop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alives. Outrigger lock pins. amp, Hydraulic oil temperature warning device.						
Cylinder Oil reservoir cap		ACS (Automatic C Slewing automatic Dutrigger status d Natural lowering p Natural lowering p Overhoistprevention Hydraulis safety v	crane System with voice alarm), catop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, allves. Outrigger lock pins. amp, Hydraulic oil temperature warning device.						
Cylinder Oil reservoir cap Safety dev	ices	ACS (Automatic C Slewing automatic Dutrigger status d Natural lowering p Natural lowering p Overhoistprevention Hydraulic safety v Slewing warning li	crane System with voice alarm), catop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alives. Outrigger lock pins. amp, Hydraulic oil temperature warning device.						
Cylinder Oil reservoir cap ● Safety dev	ices	ACS (Automatic C Slewing automatic Outrigger status of Natural lowering p Natural lowering p Natural lowering p Overhoistprevention Hydraulic safety v Slewing warning l	Crane System with voice alarm), stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alves. Outrigger lock pins. amp, Hydraulic oil temperature warning devict device						
Cylinder Oil reservoir cap	ices	ACS (Automatic C Slewing automatic Outrigger status d Natural lowering p Natural lowering p Natural lowering p Overhoistpreventing Hydraulic safety v Slewing warning li Sling rope holding	crane System with voice alarm), c stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alves. Outrigger lock pins. amp, Hydraulic oil temperature warning devic device						
Cylinder Oil reservoir cap ● Safety dev	ices	ACS (Automatic C Slewing automatic Outrigger status of Natural lowering p Natural lowering p Natural lowering p Overhoistprevention Hydraulic safety v Slewing warning l	crane System with voice alarm), c stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alves. Outrigger lock pins. amp, Hydraulic oil temperature warning devic device						
Cylinder Oil reservoir cap ● Safety dev	ices	ACS (Automatic C Slewing automatic Dutrigger status d Natural lowering p Natural lowering p Natural lowering p Overhoistprevention Hydraulic safety v Slewing warning la Sling rope holding t Airconditioner, Wi on boom, table al	Grane System with voice alarm), stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alves. Outrigger lock pins. amp, Hydraulic oil temperature warning device redevice nchdrum turningindicationdevice, Working lig nd cab)						
Oylinder Dil reservoir cap ■ Safety dev ■ Standard e	ices	ACS (Automatic C Slewing automatic Outrigger status d Natural lowering p Natural lowering p Natural Lowering p Overhoistprevention Hydraulic safety v Slewing warning le Sling rope holding t Airconditioner, Wi on boom, table al	crane System with voice alarm), c stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for jb derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alves. Outrigger lock pins. amp, Hydraulic oil temperature warning devic device nchdrum turningindicationdevice, Working lig nd cab)						
Oylinder Dil reservoir cap ■ Safety dev ■ Standard e	ices	ACS (Automatic C Slewing automatic O Dutrigger status d Natural lowering p. Natural lo	Grane System with voice alarm), stop system, Working area restriction unit, etector, revention unit for boom derricking/lowering, revention unit for boom extension/retraction, revention unit for jib derricking/lowering, device, Drumlockdevice, Automaticwinchbrake, alves. Outrigger lock pins. amp, Hydraulic oil temperature warning device redevice nechdrum turningindicationdevice, Working light and cab)						

 Carrier sp Maximum trave 								
Grade ability	aling speed	0.56 (tan θ)						
Minimum turnir	a rodiuo	6.5m (2 wheel steer)						
	0	3.92m (4 wheel steer)						
Model	e outer tire)	Mitsubishi 4M50-TLE3A						
Туре		4 cycle, 4 cylinders, water cooled, direct injection turbo-charged diesel engine with intercooling						
Piston displace	ment	4.899L						
Max. power		129kW at 2,700min ⁻¹						
Max. torque		530N·m at 1,600min ⁻¹						
	at and at							
Equipmer	it and st							
Drive system		Switches between 2 wheel drive (4×2) and 4 wheel drive (4×4) Engine mounted 3 elements						
Torque convert	er	1 stage (with lock up clutch)						
Transmission		Remote mounted full automatic						
Number of spe	odo	4 forward & 1 reverse speed						
Number of spe								
Axles	Front	Full floating type, with a two-stage reduction gear						
	Rear	Full floating type, with a two-stage reduction gear						
Suspension	Front	Taper - leaf spring (hydraulic locking device with shockabsorber)						
	Rear	Taper - leaf spring (hydraulic locking device with shockabsorber) Air-over hydraulic disk brake on 4 wheels						
	Service	(front and rear independent circuit)						
		Spring applied, electrically air released parking brake mounted on						
Brake system	Parking	front axle, internal expanding type						
		Exhaust pipe open/close valve type exhaust brake,						
	Auxiliary	Auxiliary braking unit for working						
	Model	All hydraulic power steering						
Steering	Wiodei	Front 2 wheel steering, rear 2 wheel steering, independent front						
Otocinig	Mode	and rear wheel steering (with automatic rear steering lock system)						
	Front	275 / 80 R22.5 151 / 148J						
Tire size	Rear	275 / 80 R22.5 151 / 148J						
Fuel tank capa		250 L						
Batteries	City	(12V-100AH) ×2						
Safety de	vices	Emergency steering device, Rear wheel steering lock system (automatic).						
		Brake fluid leak warning device, Auxiliary braking unit for working						
		Suspension lock, Engine overspeed alarm,						

■ GENERAL Dimensions

 Standard equipmen Optional equipment

Overall length		7,440mm					
Overall width		1,995mm					
Overall height		2,845mm					
Wheel base		2,750mm					
Treads	Front	1,680mm					
rreaus	Rear	1,680mm					
Passenger cap	acity	One person					
	Gross weight	approx. 13,765kg					
Gross vehicle mass	Front weight	approx. 6,790kg					
	Rear weight	approx. 6,975kg					

Rearview camera, Left side view camera, Wheel chock

- Stow the hooks in place before traveling.
 Before you use this machine, read the precautions in the instruction manual thoroughly to operate it correctly.
- KATO products and specifications are subject to improvements and changes without notice.

extinguisher, Floor mat Step lamp, fire

Optional equipment
 ACS external display, Loudspeaker, Door visor, Tangling prevention unit



■ RATED LIFTING CAPACITY

Based on ISO 4305 Not exceed 75% of static tipping loads

5.3m-24.0mBoom

			_						_						_	I						_		
					l					- 1						-						1		
			(4.75	,				(4.3m) (3.7m)							(2.7m)									
			iggersfu	,		d			ggers ir		,				gers ii			ely		,	ggersir		,	'
Working		(,	360 ° ful 12.78	rang	e)			exi	ended	ì	side)			exte	ended	ì	side)	24.0	5.0	ext	ended	`	side)	-
radius (m)	5.3m	9.04m		16.52m	20.26m	24.0m	5.3m	9.04m	12.78m	16.52 m	20.26m	24.0m	5.3m	9.04m	12.78 m	16.52 m	20.26m	m 24.0	5.3 m	9.04m	12.78m	16.52 m	20.26m	24.0m
	Boom	Boom	Boom	Boom	Boom	Boom	Boom	Boom	Boom	Boom	Room	Boom	Boom	Boom	Boom	Boom	Boom	Boo m	Boom	Boom	Boom	Room	Boom	Room
1.5	13.00	6.00	6.00	Doom	200	500	13.00	6.00	6.00	DOOM	200	200	12.00	6.00	6.00	D 00	500	111	12.00	6.00	6.00	200	200	200
1.7	13.00	6.00	6.00				13.00	6.00	6.00				12.00	6.00	6.00				12.00	6.00	6.00			
2.0	12.00	6.00	6.00	5.00			12.00	6.00	6.00	5.00			12.00	6.00	6.00	5.00			12.00	6.00	6.00	5.00		
2.5	10.00	6.00	6.00	5.00			10.00	6.00	6.00	5.00			10.00	6.00	6.00	5.00			8.50	6.00	6.00	5.00		
3.0	8.20	6.00	6.00	5.00	4.70		8.20	6.00	6.00	5.00	4.70		8.20	6.00	6.00	5.00	4.70		6.00	6.00	6.00	5.00	4.70	
3.5	7.00	6.00	6.00	5.00	4.70	3.20	7.00	6.00	6.00	5.00	4.70		7.00	6.00	6.00	5.00	4.70	3.20	4.70	4.70	4.60	4.50	4.40	3.20
4.0	6.10	6.00	6.00	5.00	4.70	3.20	6.10	6.00	6.00	5.00	4.70	3.20	6.10	6.00	6.00	5.00	4.70	3.20	3.70	3.70	3.70	3.70	3.70	3.20
4.5 5.0		5.50	5.40 4.90	5.00 4.60	4.50	3.20		5.50	5.40 4.90	5.00 4.60	4.50	3.20		5.10 4.40	5.10 4.40	5.00 4.50	4.50	3.20		3.00 2.40	3.00 2.40	3.10 2.60	3.10 2.70	3.00 2.70
5.5		4.50	4.40	4.00	3.70	3.20		4.50	4.40	4.00	3.70	3.20		3.80	3.70	3.90	3.70	3.20		2.40	2.40	2.20	2.70	2.70
6.0		4.10	4.00	3.80	3.40	3.00		4.10	4.00	3.80	3.40	3.00		3.20	3.20	3.40	3.40	3.00		1.70	1.70	1.85	2.00	2.05
6.5		3.70	3.65	3.50	3.15	2.80		3.65	3.60	3.50	3.15	2.80		2.80	2.75	2.95	3.05	2.75		1.40	1.40	1.60	1.70	1.75
7.0		3.35	3.30	3.20	2.90	2.60		3.20	3.15	3.20	2.90	2.60		2.40	2.35	2.55	2.70	2.50		1.20	1.20	1.40	1.50	1.55
8.0		2.70 (7.7m)	2.90	2.70	2.50	2.25		2.65 (7.7m)	2.45	2.60	2.50	2.25		1.95 (7.7m)	1.80	2.00	2.10	2.15		0.90 (7.7m)	0.85	1.05	1.15	1.20
9.0			2.25	2.30	2.20	1.95			1.90	2.10	2.20	1.95			1.40	1.60	1.70	1.75			0.60	0.80	0.90	0.95
10.0			1.80	2.05	1.95	1.75			1.50	1.70	1.85	1.75			1.05	1.25	1.35	1.45			0.35	0.55	0.65	0.75
11.0			1.45	1.70	1.75	1.55			1.20	1.40	1.55	1.55			0.80	1.00	1.10	1.20				0.40	0.50	0.60
12.0			1.35 (11.4m)	1.40	1.50	1.40			1.10 (11.4m)	1.15	1.30	1.35			0.70 (11.4m)	0.80	0.90	1.00				0.25	0.35	0.45
13.0				1.15	1.30	1.25				0.95	1.10	1.15				0.65	0.75	0.85					0.20	0.30
14.0				0.95	1.10	1.15				0.80	0.90	1.00				0.50	0.60	0.70						0.20
15.0				0.80	0.90	1.00				0.65	0.75	0.85				0.40	0.50	0.55						igspace
16.0 17.0					0.79	0.85					0.65	0.70					0.40	0.45						\square
18.0	_	_		-	0.68	0.74		-		_	0.55	0.50			_	┢	0.30	0.35		-	_			$\vdash\vdash\vdash$
19.0	-		1		0.50 0.51(18.8m)	0.55					0.45 0.35 (18.8m)	0.40			-	-	\vdash	0.30		-	-		_	$\vdash\vdash$
20.0					U.51(18.8m)	0.47					U.35 (18.8M)	0.35												$\vdash \vdash$
21.0			 			0.41						0.30												\vdash
22.0						0.35						0.25												${f H}$
22.5						0.32																		\square
Critical																				Ì				\square
boom angle		_	_			<u> </u>		_	_	_		_				_	23°	36°		-	19°	32°	44°	50℃
Standard hook			for 13				for 13 ton			for 13 ton				for 13 ton										
Hook mass		90kg 90kg						90k	·					90ŀ	-									
Parts of line	8	4	4	4	4	4	8	4	4	4	4	4	8	4	4	4	4	4	8	4	4	4	4	4



J.JIII Z4.UIII DUUIII

■When the outriggers are not used

	(1.64m)								
Working	Ou	Outriggers completely retracted (over side)							
· · · · · · · · · · · · · · · · · · ·	F 0	0.04	•		00.00	04.0			
radius (m)	5.3m		12.78m	16.52m	20.26m	24.0m			
		Boom		Boom	Boom	Boom			
1.5	8.00	6.00	6.00						
1.7	7.00	6.00	6.00						
2.0	5.60	5.40	5.00	4.70					
2.5	3.80	3.80	3.60	3.50					
3.0	2.80	2.80	2.70	2.70	2.60				
3.5	2.10	2.10	2.00	2.10	2.10	2.10			
4.0	1.60	1.60	1.55	1.70	1.70	1.75			
4.5		1.25	1.20	1.40	1.40	1.45			
5.0		0.95	0.95	1.10	1.20	1.25			
5.5		0.75	0.75	0.90	1.00	1.05			
6.0		0.60	0.55	0.75	0.80	0.90			
6.5		0.40	0.35	0.60	0.65	0.75			
7.0		0.25		0.45	0.55	0.60			
Critical									
boom angle	_	200	54°	61°	66°	70°			
Standard	for 42 to 2								
hook	for 13 ton								
Hook mass			901	кg					
Parts of line	8	4	4	4	4	4			

(Unit	:	Metric	ton

								00					
		Sta	tionary	on rul	ber		Р	ick & c	arry (le	ess tha	n 2 km	/h)	
Working	5.3m	Boom	9.04m	Boom	12.78n	n Boom	5.3m		9.04m	Boom	12.78n	n Boom	Working
radius (m)	Over	full	Over	full	Over	full	Over	full	Over	full	Over	full	radius(m)
	front		front	range	front	range	front		front		front	range	
1.5	3.60	2.80	3.60	2.80	3.60	2.80	3.20	2.00	3.20	2.00	3.20	2.00	1.5
2.0	3.40	2.80	3.40	2.80	3.40	2.80	3.00	2.00	3.00	2.00	3.00	2.00	2.0
2.5	3.10	2.15	3.10	2.10	3.10	2.05	2.80	1.55	2.75	1.50	2.65	1.45	2.5
3.0	2.65	1.60	2.60	1.55	2.55	1.50	2.40	1.10	2.30	1.05	2.20	1.00	3.0
3.5	2.30	1.25	2.20	1.20	2.10	1.10	2.00	0.85	1.90	0.75	1.80	0.65	3.5
4.0	2.00	0.90	1.90	0.80	1.70	0.70	1.70	0.60	1.65	0.50	1.50	0.40	4.0
4.5			1.60	0.50	1.40	0.40			1.40	0.30	1.25		4.5
5.0			1.30		1.10				1.15		1.00		5.0
5.5			1.10		0.95				0.95		0.85		5.5
6.0			0.90		0.80				0.80		0.70		6.0
7.0			0.50		0.50				0.45		0.45		7.0
Critical boom angle	_	_	26°	54°	52°	66°	_	_	26°	54°	52°	68°	Critical boom angle
Standard hook	for 13 ton						for 13 ton						Standard hook
Hook mass			90)kg			90kg					Hook mass	
Parts of line				4			4						Parts of line

(Unit : Metric ton)



Based on ISO 4305

Not exceed 75% of static tipping loads 24.0m Boom + 3.6m Jib I_(4.3m) $I_{(4.75m)}$ $I_{(3.7m)}$ Outriggers intermediately extended (over side) Outriggers fully extended (360 of full range) Outriggers intermediately extended (over side) Offset 5° Offset 25° Offset 45° Offset 60° Offset 5° Offset 25° Offset 45° Offset 60° Offset 5° Offset 25° Offset 45° Offset 60° Boom Boom Boom angle Load angle Load Load angle Load (ton (ton (ton (ton (°) (ton) (°) (ton) (ton) (°) (ton) (ton) 1.6 1.6 1.6 6.8 0.65 4.4 5.8 1.50 6.5 1.00 6.8 0.65 4.4 5.8 1.50 6.5 1.00 0.65 4.4 5.8 1.50 6.5 1.00 82 0 82 6.8 82 0 1.6 1.6 1.6 5.2 5.2 7.2 80 6.4 1.50 7.2 1.00 7.4 0.65 80 6.4 1.50 7.2 1.00 0.65 80 5.2 6.4 1.00 0.65 0 0 1.6 0 1.6 0 1.6 7.8 75 7.8 8.7 1.17 9.5 0.93 0.65 75 8.7 1.17 9.5 0.93 9.6 0.65 75 7.8 8.7 9.5 0.93 9.6 0.65 1.2 5 1.2 5 1.2 10.1 11.6 0.85 0.65 10.1 11.1 0.98 11.1 0.65 70 11.1 0.98 11.8 70 11.6 0.85 11.8 0.65 70 10.1 0.98 11.6 0.85 11.8 1.0 5 0.9 65 12.3 13.1 0.88 13.6 0.77 13.8 0.65 65 12.3 13.1 0.88 13.6 0.77 13.8 0.65 65 12.2 13.1 0.77 13.6 0.77 13.8 0.65 0 0.8 0.9 0.5 15.1 0.76 15.6 0.70 15.6 0.65 14.3 15.1 0.76 15.6 0.70 15.0 15.5 0.54 60 14.3 60 15.6 0.65 60 14.2 0.54 15.5 0.54 0.6 0.3 16.2 16.3 17.0 0.64 17.4 0.64 16.9 0.55 17.3 0.53 55 16.0 16.8 17.2 0.33 55 55 0 0.33 0.5 7 0.4 0.2 0.18 50 18.1 18.7 0.51 18.9 0.53 50 18.0 18.6 0.41 18.8 0.40 50 17.8 0 18.5 18.7 0.4 0.3 19.7 20.4 0.40 20.3 0.40 19.6 20.2 0.27 20.3 0.27 490 490 490 59° 45 45 0 0.1 9 40 21.1 21.6 0.29 40 21.0 21.5 0.18 Standard hook for 1.8 ton 0 0.2 35 22.3 2 22.7 0.20 44° 59° Hook mass 25kg for 1.8 ton Parts of line 44 59 34 Critical boom and Standard hook 25kg Standard hool for 1.8 ton Hook mass Hook mass 25kg Parts of line

Parts of line



24.0m Boom + 5.5m Jib 24.0m Boom + 3.6m Jib (2.7m) (4.75m)(4.3m)Outriggers intermediately extended (over side) Outriggers fully extended (360 of full range) Outriggers intermediately extended (over side) Offset 5° Offset 25° Offset 45° Offset 60° Offset 5° Offset 25° Offset 45° Offset 60° Offset 5° Offset 25° Offset 45° Offset 60° Boom Load Load Load Load angle Load Load Load angle Load Load Load d (°) (ton) (ton) (ton) (ton) (°) (ton) (ton) (ton) (ton) (ton) (ton) 1 0 5.2 1.60 6.4 1.50 7.2 1.00 0.65 80 4.8 6.9 1.00 0.65 8.6 0.40 6.9 1.00 8.2 0.65 8.6 0.40 82 0 8.2 82 4.8 0.93 75 7.8 1.20 8.7 1.05 9.5 70 10.0 0.72 10.9 11.7 0.56 80 5.6 7.6 1.00 8.9 0.65 9.2 0.40 80 5.6 7.6 1.00 8.9 0.65 9.2 0.40 0.65 11.5 0.62 13.6 0.33 65 11.9 0.41 12.9 0.35 13.4 0.34 1.0 1.0 0 10.1 0.85 11.2 0.40 10.1 0.85 11.2 0.63 0.40 Standard hoo 70 11.1 12.4 0.72 13.4 13.6 0.40 70 11.1 12.4 0.72 13.4 0.58 13.6 0.40 0.58 8.0 Parts of line 13.4 14.7 0.61 15.6 0.52 15.6 0.40 13.4 14.7 0.61 15.6 0.52 0.40 65 65 0.6 0.6 60 15.6 16.8 0.55 17.5 0.48 17.4 0.40 15.5 16.8 0.55 17.5 0.48 17.4 0.40 60 55 17.7 18.8 0.49 19.3 0.45 55 17.6 18.7 0.49 19.2 0.45 8 50 19.6 20.5 0.44 20.8 0.41 50 19.5 20.4 0.36 20.7 0.35 22.3 21.8 0.25 22.1 0.25 21.2 22.0 0.36 0.36 21.0 45 45 40 22.9 23.4 0.26 44° 440 59° 39 44 59 Standard hook for 1.8 ton for 1.8 ton Hook mass 25kg

25kg

Parts of line

24.0m Boom + 5.5m Jib

Hook mass Parts of line

	— I _(3.7m)									— I _(2.7m)							
Outriggers intermediately extended (over side)									Outr	iggers	intern	nediat	ely ex	tended	l (over	side)	
Boom	Offse	et 5°	Offse	et 25°	Offse	et 45 °	Offse	et 60°	Boom	Offs	et 5°	Offse	t 25°	Offset 45°		Offset 60°	
angle	Working		Working	Load	Working	Load	Working	Load	angle	Working	Load	Working	Loa	Working	Load	Working	Load
(°)	radius (m)	(ton	radius (m)	(ton)	radius (m)	(ton)	radius(m	(ton)	(°)	radius (m)	(ton)	radiles (m)		radius (m)	(ton)	radius (m)	(ton)
82	4.8	1.0- 0	6.9	1.00	8.2	0.65	8.6	0.40	82	4.8	1.00	6.9	1.0 0	8.2	0.65	8.6	0.40
80	5.6	1.0 0	7.6	1.00	8.9	0.65	9.2	0.40	80	5.6	1.00	7.6	1.0	8.9	0.65	9.2	0.40
75	8.4	1.0 0	10.1	0.85	11.2	0.63	11.5	0.40	75	8.4	1.00	10.1	0.8 5	11.2	0.63	11.5	0.40
70	11.1	1.0 0	12.4	0.72	13.4	0.58	13.6	0.40	70	10.8	0.66	12.3	0.5 5	13.3	0.48	13.6	0.40
65	13.4	0.7 5	14.7	0.61	15.6	0.52	15.6	0.40	65	12.9	0.36	14.4	0.3	15.3	0.26		
60	15.4	0.5 2	16.7	0.45	17.5	0.42	17.4	0.40	Critical boom angle	6	4°	6	40	64	10	6:	90
55	17.4	0.3 1	18.6	0.28	19.1	0.28			Standard hook								
52	18.5	0.2 2	19.5	0.21	20.0	0.20			Hook mass								
Critical boom angle	5	10	5	1°	51	10	5	59° Parts of line 1									
Standard hook			•	for 1	.8 ton					_							
Hook mass	s 25kg																
Parts of line																	



■ Notes for the lifting capacity chart

■ When the outriggers are used

1. The lifting capacity chart indicates the maximum load which can be lifted by this crane provided it is level and standing on firm level ground. The values in the chart include the mass of the main hook and slings for boom operation, and auxiliary hook and slings for jib operation.

[13 ton hook (mass: 90 kg), 1.8 ton hook (mass: 25 kg)]

Within the chart the figures in the area bordered with a thick line are based on structural limitations while other figures are determined by stability limitations.

- 2. The working radii are the actual values allowing for boom and jib deflection. Therefore you must always operate the crane on the basis of the working radius.
- 3. The jib working radius is based on the jib mounted on the end of the 24.0 m boom. When operating at other boom lengths, use the boom angle alone as the criterion.
- 4. Do not operate the jib when the outriggers are completely retracted.
- 5. The lifting capacities for the over sides vary with the outriggers extension width. Therefore for each outriggers extension condition you should work according the lifting capacity chart.

Use the lifting capacity chart of outriggers full extended for both front and rear areas lifting capacities.



Outrigger extension status	Intermediate extension (4.3m)	Intermediate extension (3.7m)	Intermediate extension (2.7m)	Full retraction
Area α∘	25	25	15	3

- 6. The lifting capacity of the rooster sheave is the lifting capacity of the boom minus the mass of all attached hook, slings etc. to the boom, with an upper limit of 1,800 kg.
 - [The hook for use with the rooster sheave is the 1.8 ton hook (mass: 25 kg) with one part of line.]
- 7. If the boom length, boom angle, working radius and/or jib angle exceeds the rated value, use the lifting capacity for the rated value or for the next one, whichever gives the smaller lifting capacity.
- 8. If you are working with the boom while the jib is rigged, subtract 600 kg plus the mass of all attached hook, slings, etc. to the boom from the each lifting capacity of the boom, with an upper limit of 5 ton.
 Do not use the rooster sheave in this situation. And do not operate the boom while the jib is rigged, when the outriggers are completely retracted.
- 9. In whatever working conditions the corresponding boom critical angel is shown in the chart. The crane cantip over if the boom is lowered below the critical angle even if unloaded.
 - Therefore, never lower the boom below these angles.
- 10. The standard parts of line for each boom length are as indicated in the chart. If you work with a non-standard number of parts of line, do not exceed 15.7 kN (1.6 tf) per wire rope respectively.
- 11. High-speed lowering operation should only be performed to allow descent of the hook alone. Avoid sudden lever operation.
- 12. Crane operation is permissible up to a wind speed of 10 m/s. Even in relatively light wind conditions, extracare should be taken when handling loads presenting large wind catching areas.
- 13. Kato bears no liability whatsoever for crane tipping or damage caused by crane operations with a loadin excess of the lifting capacity or incorrect procedure.



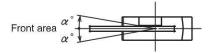
■ When the outriggers are not used

1. The lifting capacity chart indicates the maximum load the crane can lift when its body is level on firm level ground with all tires inflated to the rated pressure and the suspension cylinder completely retracted. The values in the chart include the mass of the main hook and slings.

Within the chart the figures in the area bordered with a thick line are based on structural limitations while other figures are determined by stability limitations.

[Rated tire pressure: 875 kPa (8.75 kgf/cm²)]

- 2. The working radii are the actual values allowing for boom deflection. Therefore you must always operate the crane on the basis of the working radius.
- 3. The lifting capacity differs between the front area capacity and the full range capacity. When slewing from the front to the side, take care that the crane could not be over loaded.



Crane operation	Stationary crane-on-rubber operation	Pick and carry operation
Area α °	1	1

- 4. Do not work with the jib or with a boom length of more than 12.78 m.
- 5. For stationary crane-on-rubber operation, the parking brake and service brake lock device must be engaged.
- 6. For pick and carry operation, the shift lever set to speed 1.
- 7. For pick and carry operation, lower the load to just above the ground and keep your speed strictly below 2 km/h to avoid swinging the load.

Take particular care to avoid sharp turns, sudden starts and stops.

- 8. Never operate the crane during pick and carry operation. The slewing brake must be applied.
- 9. The lifting capacity of the rooster sheave is the lifting capacity of the boom minus the mass of all attached hook, slings etc. to the boom, with an upper limit of 1,800 kg.

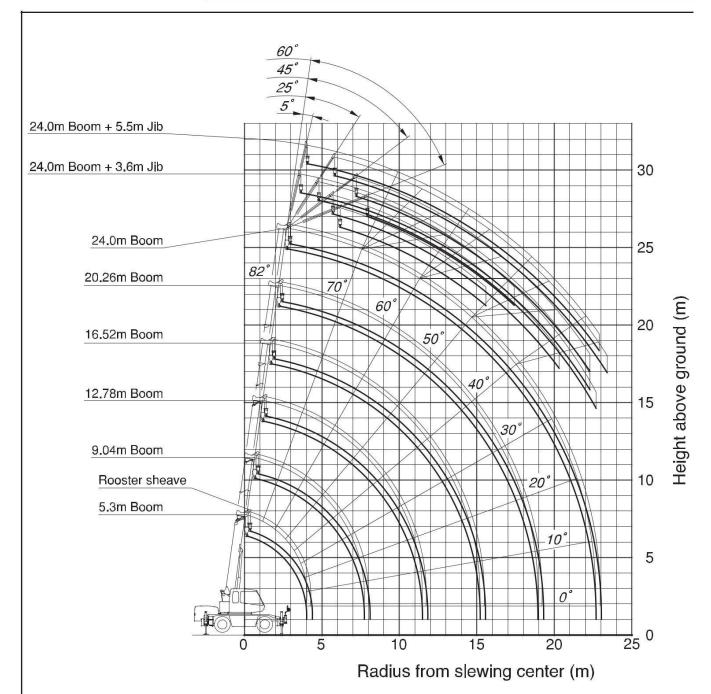
[The hook for use with the rooster sheave is the 1.8 ton hook (mass: 25 kg) with one part of line.]

- 10. If the boom length, boom angle, working radius and/or jib angle exceeds the rated value, use the lifting capacity for the rated value or for the next one, whichever gives the smaller lifting capacity.
- 11. In whatever working conditions the corresponding boom critical angel is shown in the chart. The crane cantip over if the boom is lowered below the critical angle even if unloaded.

Therefore, never lower the boom below these angles.

- 12. The standard parts of line for each boom length are as indicated in the chart. If you work with a non-standard number of parts of line, do not exceed 15.7 kN (1.6 tf) per wire rope respectively.
- 13. High-speed lowering operation should only be performed to allow descent of the hook alone. Avoid sudden lever operation.
- 14. Crane operation is permissible up to a wind speed of 10 m/s. Even in relatively light wind conditions, extracare should be taken when handling loads presenting large wind catching areas.
- 15. Kato bears no liability whatsoever for crane tipping or damage caused by crane operations with a loadin excess of the lifting capacity or incorrect procedure.

■ WORKING RANGE



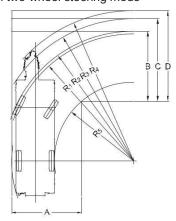
Note:

- 1. This diagram does not include deflection of boom and jib.
- 2. The outriggers are fully extended (360° full range).



■ Minimum path width ■

Right turn in two-wheel steering mode



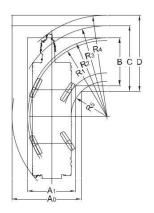
- · R₁=6.50m
 - · A=3.59m (Width of entrance)
- (Minimum turning radius) · B=3.59m (Width of wheel exit) · R₂=6.64m
 - · C=4.24m (Width of chassis exit)

(Turning radius of extremely · D=4.65m (Width of exit at end of boom) outer tire)

- · R₃=7.28m
- (Chassis turning radius)
- · R₄=7.69m
- (Boom end turning radius)
- R₅=4.03m

(Turning radius extremely chassis inner)

• Right turn in 4-wheel steering mode



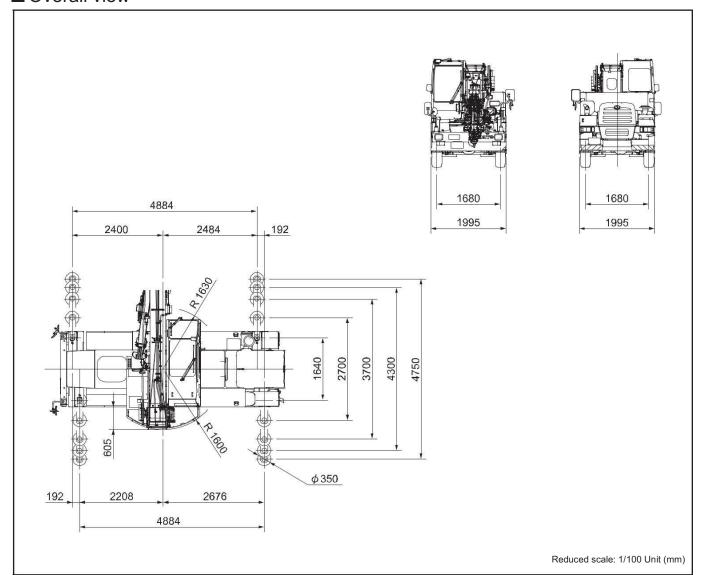
- · R₁=3.92m
- · A₀=3.56m (Width of chassis entrance)
- (Minimum turning radius) \cdot A₁=2.47m (Width of wheel entrance)
- · R₂=4.06m
- · B =2.47m (Width of wheel exit)

(Turning radius of extremely outer tire)

- · C =3.40m (Width of chassis exit)
- · D =3.93m (Width of exit at end of boom)
- · R₃=4.68m
 - (Chassis turning radius)
- R₄=5.22m
- (Boom end turning radius)
- R₅=1.82m

(Turning radius extremely chassis inner)

Overall view





■ Overall view ■

