



UNLESS OTHERWISE STATED
 GENERAL TOL:
 ± 1mm FOR CAST DIM'S
 ± 0.25mm FOR M/C DIM'S
 M/C AT 3.2 MICROMETERS
 ANGULAR TOL: ± 0.5°

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Material	Thickness (mm)
	N/A

Client
HUMMA CRANES
 Project
HUMMA 55T
 Title
MAIN ASSEMBLY-DIM

	ConStruct 31 CUTLER ROAD JANDAKOT WESTERN AUSTRALIA 6164		A DIVISION OF WESTFIELD NOMINEES PTY LTD. WEB: www.dragroup.com.au TELEPHONE: 61-08-9417 2300 FAX: 61-08-9417 3001		
	PROCESS DESIGN & MANUFACTURING ENGINEERS				
drn PADR date 11/01/2019	Scale 1 : 50	Job No 180204	Dwg No UV50-000-00	Sheet No 1 of 1	Rev A3